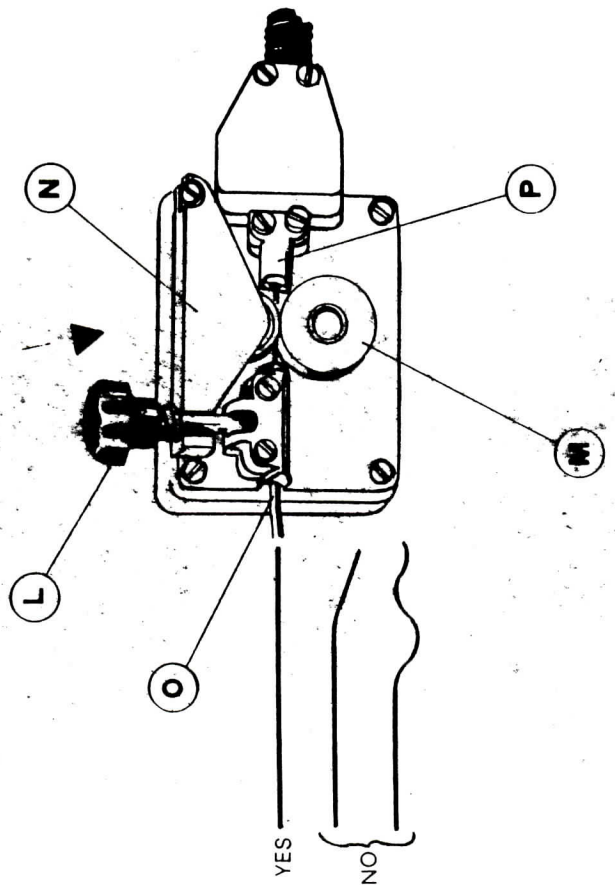
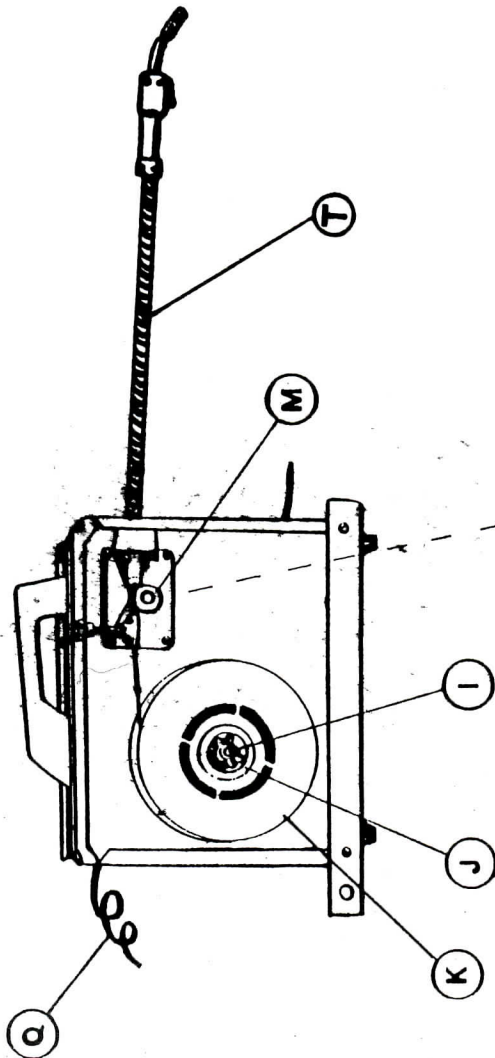


DIAGRAM 2



MIG 150EN TURBO NO GAS

WIRE SIZE SPECIFICATION CHART (Continued)

GAS WELDING STEEL

Workpiece Thickness (millimetre)	Welding Wire 0.6 mm.			Welding Wire 0.8 mm.		
	Welding Pos. Switch A	B	C	Welding Pos. Switch A	B	C
0.5 - 0.6	1	2/3	Min.	Low	Low	Low
0.6 - 0.8	A	2	Min.	Low	2	Min.
0.8 - 1.0	1	2/3	Max.	Med.	1	2/3
1.0 - 1.2	A	3	Min.	Med.	1	2/3
1.2 - 2.0	A	2	Max.	Med.	A	2
2.0 - 3.0	A	3	Max.	High	A	3
3.0 - 6.0*	A	3	Max.	High	A	3

N.B.: Please note that for position 1, B switch can be on 2 or 3 position.

*NOTE: With correct preparation it is possible to weld upto 6 mm thick mild steel with the MIG 150 EN TURBO NO GAS. Seek advice if unsure.

GAS WELDING ALUMINIUM

Workpiece Thickness (millimetre)	Welding Wire 0.8 mm.			Welding Wire 0.8 mm.		
	Welding Pos. Switch A	B	C	Welding Pos. Switch A	B	C
0.8	1	2/3	Min.	Med.	1	2/3
1.0 - 1.5	1	2/3	Max.	Med.	1	2/3
1.5 - 2.0	A	3	Max.	High	A	3
2.0 - 3.0	A	3	Min.	Med./High	A	3

N.B.: Please note that for position 1, B switch can be on 2 or 3 position.

