

**PROGRAM TO DESIGN A PAD EYE TYPE LIFTING LUG v.02**

**COMPANY:**

**PROJECT:**

**ITEM NUMBER:**

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Select a metric shackle from the lookup table based on the force on the lug or click the SHACKLE button to enter your own

<input type="text" value="2.88"/>	in	Shackle Inside Width at Pin	
<input type="text" value="2.00"/>	in	Shackle Eye Diameter	
<input type="text" value="2.04"/>	in	Shackle Pin Diameter	
<input type="text" value="2.20"/>	in	Lug Pin Hole Diameter	Recommend hole be 0.13" or > than shackle pin dia.
<input type="text" value="3.50"/>	in	Lug Radius	
<input type="text" value="1.60"/>	in	Lug Plate Thickness	
<input type="text" value="7.50"/>	in	Lug Plate Width at Base	Minimum value of 2*radius of lug
<input type="text" value="0.00"/>	in	Lug Pad Thickness	Input zero if pads are not required
<input type="text" value="0.00"/>	in	Lug Pad Radius	Input zero if pads are not required
<input type="text" value="2.00"/>	in	Lug Eccentricity	
<input type="text" value="24.00"/>	kips	Force on the Lug	
<input type="text" value="60.00"/>	deg	Angle of the Force on the Lug	Measured from the horizontal
<input type="text" value="36.00"/>	ksi	Yield Stress of the Lug Material	Fy
<input type="text" value="14.85"/>	kips/in	Allowable Force on the Weld	Use 10.91 for LH60 or 14.85 for LH70
<input type="text" value="1.80"/>		Impact factor, IF	Recommend that a minimum 1.8 impact factor be used

**OUTPUT:**

**Checking combined stress of the lug plate**

<input type="text" value="12.00"/>	in <sup>2</sup>	Area of Lug Plate at Base
<input type="text" value="15.00"/>	in <sup>3</sup>	Section modulus of the lug plate at the base
<input type="text" value="2.88"/>	ksi	Bending stress of the lug plate fb, actual
<input type="text" value="3.12"/>	ksi	Tension stress of the lug plate ft, actual
<input type="text" value="21.60"/>	ksi	Allowable bending and tension stress, Fb & Ft
<input type="text" value="0.28"/>		Combined stress of the lug plate. Must be less than 1.0

**Checking the lug weld size, with the weld treated as a line**

<input type="text" value="15.00"/>	in	Area of the weld
<input type="text" value="18.75"/>	in <sup>2</sup>	Section modulus of the weld
<input type="text" value="5.01"/>	kips/in	Resultant Force on the weld
<input type="text" value="0.34"/>	in	Minimum weld size

**Checking bearing at the pin hole**

<input type="text" value="13.24"/>	ksi	Bearing stress of the lug without pads
<input type="text" value="0.00"/>	ksi	Bearing stress with pads attached
<input type="text" value="32.40"/>	ksi	Allowable bearing stress
<input type="text" value="0.00"/>	kips	Load per pad
<input type="text" value="0.00"/>	in	Pad weld size, min.

**Checking end area of the lug across the pin hole**

2.67	in <sup>2</sup> End area required across the pin hole
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3.45	in Maximum effective lug radius. Used to calculate the max. allowable end area
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5.63	in <sup>2</sup> Maximum effective end area
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**Checking end area of the lug past the pin hole**

1.78	in <sup>2</sup> Area required past the pin hole
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3.84	in <sup>2</sup> Actual end area
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3.75	in <sup>2</sup> Maximum allowable end area
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Calculated by [www.maximumreach.com](http://www.maximumreach.com)

11/11/2017